

Distr.: Limited 10 September 2013

English only

#### **UNITED NATIONS**

#### ECONOMIC AND SOCIAL COMMISSION FOR ASIA AND THE PACIFIC

Eighteenth Senior Officials Meeting (SOM) of NEASPEC

5-6 November 2013 Ulaanbaatar, Mongolia

#### **Provisional Agenda**

- 1. Opening of the meeting
  - a) Opening remarks by the Head of ESCAP ENEA Office
  - b) Welcoming remarks by the Head of Delegation of the Host Government
- 2. Election of officers
- 3. Adoption of agenda
- 4. Statements by delegations of member States, UN and international organizations on issues related to sustainable development in North-East Asia
- 5. Review of programme planning and implementation
  - a) Transboundary Air Pollution in North-East Asia
  - b) Mitigation of Dust and Sandstorms
  - c) Nature Conservation in Transboundary Areas
  - d) Marine Protected Areas
  - e) Green Development/Green Economy and Eco-efficiency Partnership
- 6. New NEASPEC programmes and activities
- 7. Review of issues concerning the institutional arrangements of NEASPEC
- 8. Review of the Core Fund
- 9. Venue, date and provisional agenda of the nineteenth SOM
- 10. Other issues
- 11. Adoption of the conclusions and recommendations of the Meeting

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