

No. 869.

THE FACTORIES LAW, 1956.
(LAW NO. 38 OF 1956).

ORDER MADE UNDER SECTION 40 (8).

In exercise of the powers vested in him by sub-section (8) of section 40 of the Factories Law, 1956, read with sub-section (1) of section 3 of the said Law the Governor has been pleased to make the following Order :—

1. This Order may be cited as the Factories (Manner of Preparing Boilers when Cold) Order, 1957.

2. The prescribed manner for the purposes of sub-section (8) of section 40 of the Factories Law for the preparation of a boiler when it is cold shall be that contained in the Schedule to this Order.

SCHEDULE.

THE FACTORIES LAW, 1956, SECTION 40 (8).

PRESCRIBED MANNER FOR THE PREPARATION OF STEAM
BOILERS FOR INSPECTION.

1.—According to the type of boiler, facilities must be given by the occupier for such examination (internal and external), hammer testing, drilling, lifting, hydraulic testing, steam trial, or other means of testing as may be necessary for thorough examination. The boiler should be opened out, cleaned and scaled; doors of man-holes, mud-holes, and hand-holes taken off; fire-bars and (in case of Lancashire and Cornish boilers) fire bridges if of brick removed; all connections opened out; and safety valves taken adrift and cleaned.

Brickwork must be removed for the purpose of the examination to the extent required by the person making the examination. It should in any case be removed to the extent necessary to expose the seams of shell boilers and the drums and headers of water tube boilers, not less frequently than once in every six years in the case of a steam boiler situated in the open or exposed to the weather or to damp, and not less frequently than once in every ten years in the case of every other steam boiler.

2.—Where the person making the examination considers this necessary, he may insert, in his report on any of the items, an entry "subject to further report after examination under normal steam pressure".

3.—The expression "steam boiler" includes any economiser used to heat water being fed to any closed vessel in which steam is generated at a pressure greater than atmospheric pressure and any super-heater used for heating steam.

Made this 9th day of September, 1957.

By Command of His Excellency the Governor,

J. F. SYMONS,

Acting Administrative Secretary.

(M.P. 1757/54.)